WHAT IS CLAIMED IS:

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- 1. A vibrating knife comprising an excision portion which is brought into contact with a target and vibrated in a direction at an angle to a traveling direction in excision so as to excise the target, wherein a surface of said excision portion which is located on a forward side in the traveling direction in excision is hydrophobic, and a surface of said excision portion which is located on a backward side in the traveling direction in excision is hydrophilic.
 - 2. The knife according to claim 1, wherein the hydrophobic surface and the hydrophilic surface are respectively coated with a hydrophobic film and a hydrophilic film.
- 15 3. A vibrating knife comprising:

an excision portion which is brought into contact with a target and vibrated in a direction at an angle to a traveling direction in excision so as to excise the target;

a coating which is formed on a surface of said excision portion and changes in property to hydrophobicity or hydrophilicity depending on a temperature; and

a heater which is provided on a portion of said

25 excision portion which is located on a forward side in
the traveling direction in excision, and supplies heat
to said coating.

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- 4. The knife according to claim 3, wherein said heater comprises a self temperature control type heater.
- 5. The knife according to claim 3, wherein said coating exhibits the change in property at a temperature higher than a storage temperature for the target and lower than a temperature at which the target deteriorates.
 - 6. A vibrating knife comprising:

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- an excision portion which is brought into contact with a target and vibrated in a direction at an angle to a traveling direction in excision so as to excise the target;
- a coating which is formed on a surface of said

 15 excision portion and changes in property to
 hydrophilicity or hydrophobicity depending on a
 temperature; and
 - a vibration enlarging portion which is provided on a portion of said excision portion which is located on a forward side in the traveling direction in excision to enlarge the vibration.
 - 7. The knife according to claim 6, wherein a vibration amplitude of the portion of said excision portion which is located on the forward side in the traveling direction in excision is enlarged by said vibration enlarging portion.
 - 8. The knife according to claim 6, wherein said

coating exhibits the change in property at a temperature higher than a storage temperature for the target and lower than a temperature at which the target deteriorates.

- 5 9. An excision apparatus comprising:
 - a vibrating knife defined in claim 1;
 - a knife driving portion which vibrates said vibrating knife; and
- a driving control portion which controls said

 10 knife driving portion to control a vibration mode of
 said vibrating knife.
 - 10. The apparatus according to claim 9, wherein said driving control portion controls the vibration mode of said vibrating knife to generate elliptic vibration
- whose ellipsoid coincides with the traveling direction in excision of said vibrating knife.
 - 11. An excision apparatus comprising:
 - a vibrating knife defined in claim 1;
 - a knife driving portion which vibrates said
- 20 vibrating knife; and
 - a temperature control portion which controls generation of heat by said heater of said vibrating knife.
 - 12. An excision apparatus comprising:
- a vibrating knife defined in claim 6; and a knife driving portion which vibrates said vibrating knife.

13. A method of manufacturing a vibrating knife, comprising the steps of:

forming an excision portion which is brought into contact with a target and vibrated in a direction at an angle to a traveling direction in excision so as to excise the target;

forming a hydrophobic film on a surface of a portion of the excision portion which is located on a forward side in the traveling direction in excision;

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forming a hydrophilic film on a surface of a portion of the excision portion which is located on a backward side in the traveling direction in excision.

- 14. A method of manufacturing a vibrating knife,15 comprising the steps of:
 - forming an excision portion which is brought into contact with a target and vibrated in a direction at an angle to a traveling direction in excision so as to excise the target;
- forming, on a surface of the excision portion, a film whose property changes to hydrophobicity or hydrophilicity depending on temperature; and

mounting, on a portion of the excision portion which is located on a forward side in the traveling direction in excision, a heater which supplies heat to the film.

15. A method of manufacturing a vibrating knife,

comprising the steps of:

forming an excision portion which is brought into contact with a target and vibrated in a direction at an angle to a traveling direction in excision so as to excise the target;

forming, on a surface of the excision portion, a film whose property changes to hydrophilicity or hydrophobicity depending on temperature; and

forming, on a portion of the excision portion

which is located on a forward side in the traveling direction in excision, a vibration enlarging portion which enlarges the vibration.